

Project Information: LS 276

Project Type:	
Contract / Toll Manufacturing Scale Up / Piloting Research & Development	Material Procurement Other:
Are you willing to co-invest capital?	
Yes No	
Sector:	
Agrochemical Pharmaceuticals Personal Care Electronics Renewable/Green	Performance CASE Industrial Fuel Oil/Lube Additives Other:
Raw Materials:	
I will source materials You will source	e materials Combination sourcing
Phthalic Anhydride Amino Isobutyric Acid Phenylene Diamine Chlorosulfonic Acid	
Professional Certifications:	
ChemStewards® ISO 9001 Responsible Care® ISO 14001	cGMP Other:
Process/Technology Type:	
Amine protection/deprotection, Acid Chloride Synthesis and Acid Chlorides, Metalation of Macrocyclic Ligands	from Carboxylic Acids, Amide formation from Amines



Unit Operations/Equipment:			
Crystilization, Distillation, Drying, Filtration, Solids Handling			
Specialized equipment needs: Metering Pump(s), Dean Stark			
Analytical equipment needs: HPLC, UV-Vis, NMR			
Equipment material of construction: Anti-Corrosive (SS, Glass-Lined)			
Operating Conditions:			
Temperature range: -20 deg C to 130 deg C			
Pressure range: Atmospheric, Vacuum Distillation (10 Torr)			
Viscosity range:			
[Insert any other relevent information]			
Processing Volumes:			
Processing Volumes: R&D: 1-10 kg	Q4	2024	
	Q4 Q4	2024 2025	
R&D: 1-10 kg	•		
R&D: 1-10 kg Pilot: <1 MT	•		
R&D: 1-10 kg Pilot: <1 MT Commercial:	•		
R&D: 1-10 kg Pilot: <1 MT Commercial: Packaging Type:	Q4		
R&D: 1-10 kg Pilot: <1 MT Commercial: Packaging Type: V Drum/Tote V Supersack ISO/tank truck	Q4	2025	
R&D: 1-10 kg Pilot: <1 MT Commercial: Packaging Type: Prum/Tote Supersack ISO/tank truck Delivery & Transportation:	Q4 Other:	2025	

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