





# Chemical industry challenges



Market variability and pressure



Before the pandemic, Nearly
50% of the top 100 chemical
companies made changes to
their product portfolio
(McKinsey)



Productivity and fixed-asset utilization



From 2011 to 2020 the quantities of production-related waste managed by the chemical manufacturing sector increased by 79% (EPA)



Process safety and cybersecurity



A recent U.K. government study estimated that cyberattacks cost the chemicals industry in general £1.3 B (US \$1.5 B) a year



Environmental, Social, and Governance (ESG)



Including fuel and feedstock use, the chemical industries account for about 30% of the total energy consumed in the manufacturing sector (EIA)



Workforce effectiveness



Experienced staff creates much of the industry personnel and 27% are retiring in the next 3-5 years

(McKinsey)

#### OUTCOMES

Accelerate growth through digital transformation

Production optimization

Safe and secure operations

Sustainable operations

Workforce enablement





# Recognizing the challenges across the company

#### **Executive Team**



"Is the company aligned to support ESG initiatives?"

"Are measures in place to drive shareholder value?

"Can we meet our growth strategy through organic efforts?"

#### Plant Management/Operations



"Do I have real-time insights of production KPI's?"

"How can I increase capacity / yield in support on order demand?"

" Are we aligned with EHS in meeting safety and emissions targets?"



#### Sales



"Will the site deliver on my customers order?"

"Does our plant have enough capacity to meet demand?"

"Do we have insights to support product quality concerns

from my customers?"



# Present Operations can be littered with Negative Consequences

Lack of supply chain adaptability and operational effectiveness

Poor visibility and inventory accuracy

Manual processes and operator errors

**Product quality variability** 

Poorly integrated, customized systems and inaccurate data

Resource constraints; not enough skilled people to tackle value-added work

Increased cost

High business risk

Poor quality – brand reputation

**Customer delays** 

Lack of competitiveness

**Wasted resources** 

Inability to scale business



# **Future Operations: Positive Business Outcomes**

Supply chain flexibility and operational effectiveness

Automated process and information flow

Flexible, integrated, quality-focused system

Repeatable, predictable quality enforcement; continuous improvement

Consolidated enterprise data available real-time

Connected operations

**Lower costs** 

Reduced business risk

**Highly competitive** 

Rapid business scale

**Quality guarantees** 

Increased customer satisfaction



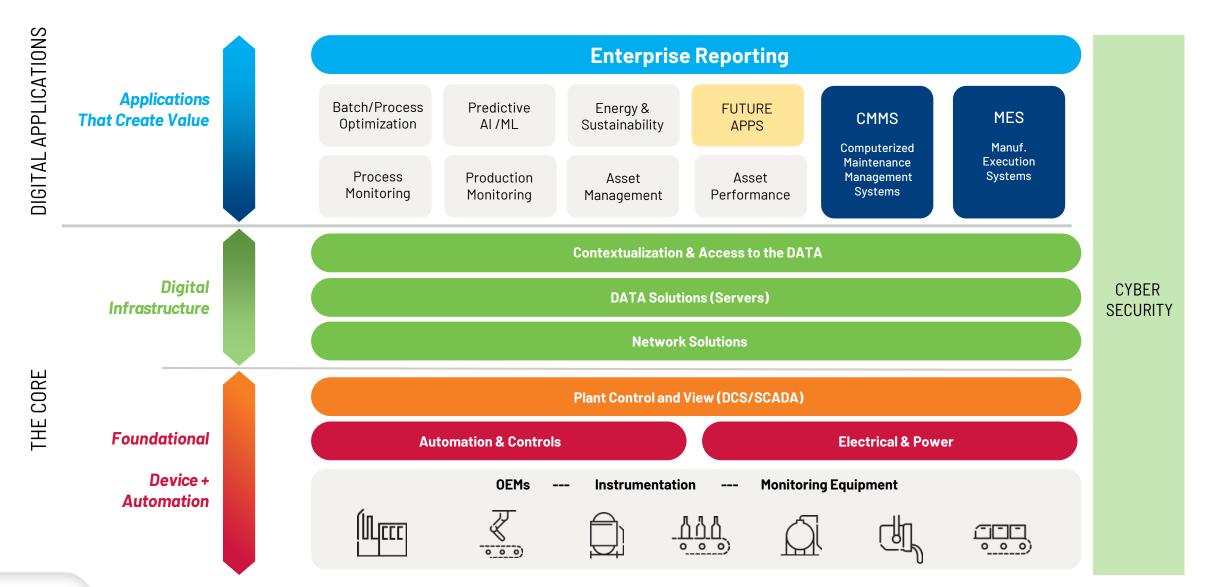


# Manufacturers Need Specific Capabilities to Succeed

- Analytics and Insights
- Quality management
- Inventory tracking
- Material and process traceability
- Mobile / Remote data access
- Low/No overhead through Cloud platform adoption



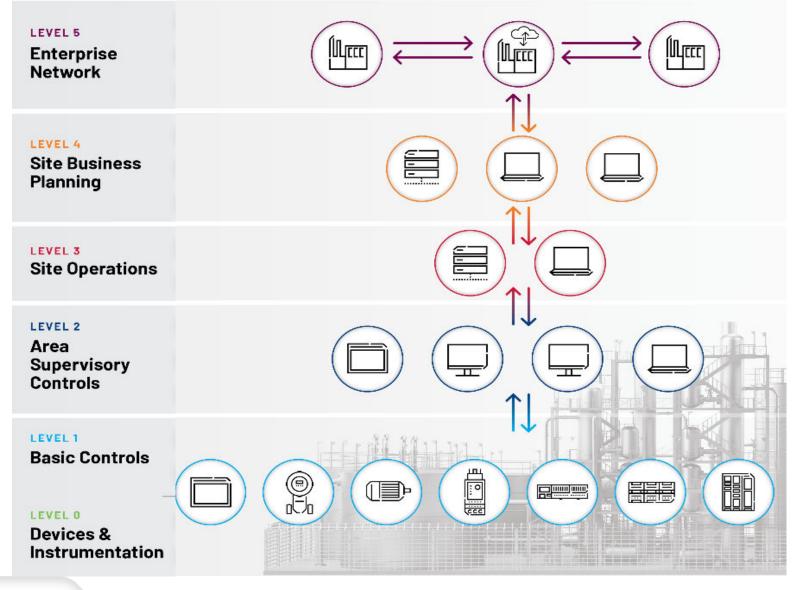
## **Build a Future-Proofed Infrastructure with Rockwell Automation**







## **The Connected Chemical Plant**

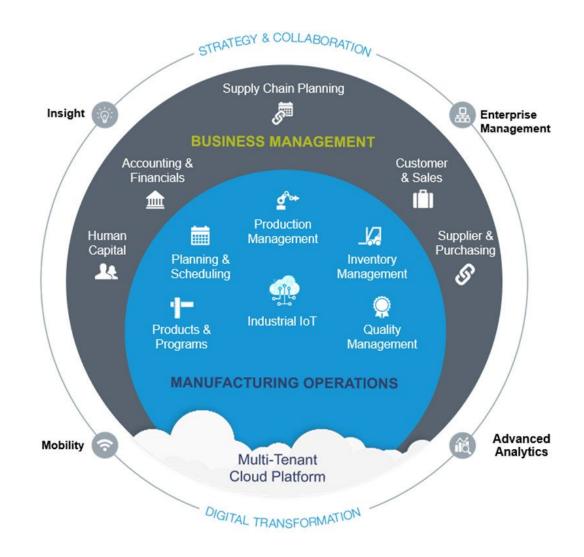


- Visualization of enterprisewide performance
- Real-time insights into improvement opportunities
- Enhanced operation
  - Maximized fixed-asset utilization
  - Minimized unplanned downtime
  - Lower operating costs
  - Improved environmental performance
  - Protection from cyber threats



# Gaining insights through MES / ERP Functional Components

Through a modular portfolio!





## Where do I start my Journey!

Schedule your **no-charge** IT / OT Plant assessment .....



### IT / OT Plant Assessment Visit

#### PREPARE FOR THE EVOLUTION OF THE TRADITIONAL CHEMICAL PLANT

Do you have the insights and OT infrastructure to support the evolution of your site?



#### Challenges in adapting to new industry regulations

- Defining requirements to support your longterm business objectives relative to ESG
- Addressing obsolete/dated assets within your facility to support new initiatives
  - "More than \$65 billion in legacy automation assets are reaching the end of their useful life!"
- Aging platforms/technology limit production performance



of the world's largest 250 companies report on sustainability.



#### How to reduce Risk when implementing new industry initiatives

- Evaluating all areas of risks (assets / resources / environment) in driving a new strategy
- What infastructure is required to support your customers as a toller?

A customer building one Brownfield and two Greenfield facilities engaged Rockwell Automation to manage the automation and electrical scope, resulting in...

Greenfield project accelerated by 6 weeks
 Improved execution efficiency—used same model on 3 projects simultaneously

### Sample Agenda

SITE ASSESSMENT  Topic	Rockwell Automation Resources			Customer / Site Resources					
		Technology Resource	Industry Resource	Site IT	Engineering	Process Engineer	Operator / Supervisor	Site Management	Other resources
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Project KickOff (Introductions, Preliminary Schedule Review, Overview of Assessment)	8:00 - 8:30 AM	х	X	Х	Х	X	Х	Х	Х
Process Review – (High Level from Process Flow Diagrams & review of task assignment)	8:30 - 9:30 AM	X	Х		х	X	X		
Plant Tour	9:30 - 10:30 AM	х	Х	Х		X	X		
Break	10:30 - 10:45 AM	Х	х	х	х	х	X	X	х
Day in the Life with Operators and Process Engineers	10:45 – 11:15AM	Х	Х			X	X		
Plant Priorities (Relative to ESG / Cybersecurity / Safety)	11:15 – 12:00PM	х	х	х	х	X	x	х	х
Wrap-up / Lunch	12:00 - 1:30PM	Х	Х		Х	Х	X		

#### **Objectives**

- Gain additional Industry insights relative to operational efficiencies in your facilities!
- > Perform a "Day in the life of an Operator" to determine potential areas of improvement.





Rockwell delivers solutions to solve the challenges facing our industry!

- Improve Supply Chain and Inventory visibility
- Increase efficiency and throughput
- Reduce quality variation and operating costs
- Improve Environmental performance and safety

### Come visit us in Booth 404!

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