PRESSURE® ACHEMICAL

Est. 1964



PRESSURE CHEMICAL

Showcase Presentation Exhibition Booth 204

February 19, 2025

SOCMA Show

Nashville, TN



Celebrating 60 Years of Specialty and Fine Chemical Manufacturing

Company Founded

Organometallic and novel material specialist

1964

Developed
cholesteric liquid
crystals → mood rings
Capabilities and

services expanded

1970's

Focus on core strengths:
Directed Development &
Custom Manufacturing

2000's

Directed Development, Product Manufacturing, and Custom Repeat Manufacturing Service

2020's

1960's

Catalog supply of research chemicals

Developed the **first mono- dispersed polystyrene**MW standards for GPC

1980's & 1990's

Increased process
development and custom
manufacturing

Multiple commercial product launches

2010's

In 2012, joined the **Minafin Group** as part of a planned ownership transition



Experience in supporting many markets

Additives Lubricants

Adhesives Material Science

Aerospace Paints & Coatings

Agrochemical Personal Care

Bio/Renewables Petrochemical

Coatings Pharmaceutical

Cosmetics Plastics

Electronics Polymers

Excipients Resins

Fragrance Thermochromics



Common Chemistries

Experience in practicing a wide array of chemistries

Aldol Condensations Hydroformylation

Alkoxylation Hydrogenations

Alkylation Polymerizations

Amination Phosgenations (limiting reagent)

Carbonylation Quaternizations

Condensations Reductive Aminations

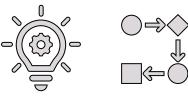
Diels Alder Condensations Reactions in Supercritical

Esterification Media (CO₂)



Business Segments

Adaptable and Responsive Facility Ready to Support Project and Product Needs















Process Development

Pilot and Scale Up

Contract & Toll

Resale & Made to Order

Directed Development

Custom Repeat Manufacturing

Product Portfolio

- Six decades of collaboration and know-how supporting clients
- Experienced staff
- Flexible facility
- Broad capabilities

- Process validation
- Initial commercial quantities
- Reduced time to market & capital expenses using our infrastructure and staff

- Service repeat manufacturing projects
- Practiced at maintaining operational proficiency
- Protected IP

- Manufactured and Resell Products
- Custom made to order materials developed throughout our history

Pressure Chemical Products

Product Sales

Platinum Group Metal Salts, Compounds, and Catalysts

Ferrocenes

Ferrocene

N-butyl ferrocene

Polymer Standards

Polystyrene

Polyethylene Fractions

Polyethylene Glycol

Custom Made To Order Products

Liquid Crystals

NPA (Neopentyl Alcohol)

KH (Potassium Hydride) 30 wt.% in mineral oil

PTAC (Phenyltrimethylammonium Chloride)

SCT (Sodium Cyclohexyltaurate)

TREN (Tris(2-aminoethyl)amine -98%+

Synonyms: 2,2',2"-Nitrilotriethylamine, 2,2',2"-Triaminotriethylamine, TAEA

Tyloxapol

Dirhenium Decacarbonyl

Tungsten Hexacarbonyl



Safety, Experience and Dependability

Everyone Contributes To A Safe Operation

Health, Safety, and Environmental is a core focus for all products and projects



since 1986

Recipients of SOCMA's 2023 & 2024 Safety Recognition Program

Participating in









Safety, Experience and Dependability

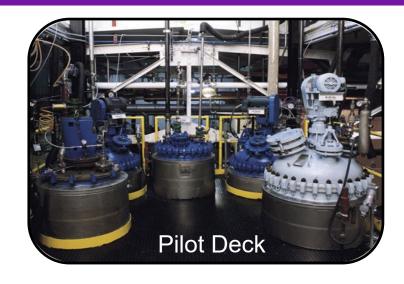
People Driven -> Experience and Dependability

- Strong team that is ready to support a project's need
 - Experience Project Leaders Chemistry & Engineering
 - Highly Trained Operators 2 year training program many 2 & 4 year degreed operators
 - Technical Sales Staff Chemistry & Engineering
- Established record of 60 years of protecting our customers confidential processes and intellectual property





Pilot, Scale Up, & Commercial Processing







Glass lab

1L to 200L

Pilot Deck

50, 100, and 200 Gallon

Reactors

50, 100, 200, 500, 600 and 1000 Gallon

Glass lined, Stainless Steel, Nickel Clad

Solids handling for raw and finished goods, columns, filtration, & drying

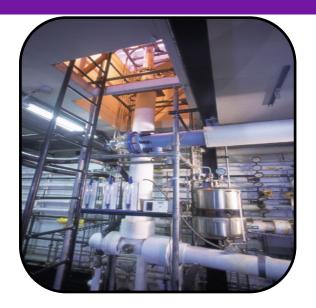
Repeat volumes

pails, cylinders, drums, totes

Low Volumes (1-1,000kg) to drums, totes, and cylinders for 10's of metric tons or more



Distillation, Filtration, & Drying





up to 25 HETP and capable of vacuum as low as 0.1 mmHg

200L, 50, 100, 200, 500, 600 and 1000 Gallon Up to 250-300°C



Wiped Film Evaporator

- UIC-KD-30
 - 3.2ft², 0.5 mmHg
- POPE
 - 1.0ft², 0.5 mmHg



Filtration

- Basket centrifuges (3)
 up to 48 inch diameter
- Nutsche and Sparkler pressure filters
- Mott LSI Sintered Metal Filters



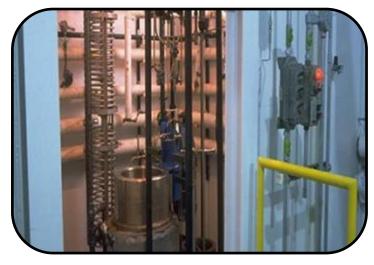
Drying

- Laboratory Vacuum and hot air ovens
- Double Cone Vacuum Dryers
- V-Cone
- Tray Dryer/Oven
 - Up to 200°C



High Pressure – Pilot, Scale Up, & Commercial Processing







<u>Scales</u>

300mL to 1 gallon

30 gallon

100 gallon

250 gallon

Pressure & Temperatures

1800 – 4500 psi

Up to ~260°C on hot oil, reactors rated to ~343°C

Support

High Pressure
Hydrogenations
Hydroformylations
Reductive Aminations
Super Critical Fluids
Reactive Processes
Polymerizations



Polymer Experience

Our skilled team is capable of handling a wide range of polymerization techniques:

- Anionic/cationic polymerizations
- Block Co-polymers
- Condensation Polymerizations
- Emulsion Polymerizations
- Free radical polymerizations
- Polymerizations involving gas-phase monomers



Analytical

Wide range of instrumental methods, equipment and expertise

- 4 GCs
- 3 HPLCs
- GPC
- IR
- UV-VIS
- DSC
- NMR (off-site)
- GC/MS (off-site)

Wet Chemical Methods

- Titrimetric analysis performed using manual and auto-titrators
- Analytical Testing for:
- Loss on Drying
- Viscosity
- Water Content







QMS Programs

- Internal Management System addresses key items such as:
 - NCR/ Deviations, MOC, Supply Chain, Preventative Maintenance, Group Reviews for inventory approval, training, controlled documentation program, etc.
- Client specific programs to meet/exceed the requirements of:
 - Joint IPEC PQG GMP Guideline Excipients
 - ISO 9001
 - AS9100
 - Specific components ICH Standards
- Support needs of pharmaceutical, aerospace, automotive, electronics, adhesives, biotech, cosmetics, personal care, and more



Supporting and Servicing through

- Highly Experienced Staff
- Collaborative onboarding/relationships
- Broad Capabilities, Flexible Facility and Unique Assets
- Favorable Air Permit
- Safety Focus
- Supporting Sustainability
- Resolving client needs for Capacity,
 Speed, & Experience

- Reduced time to market & capital expenses using our infrastructure and staff
- Established partner with 60 Year history supporting the Fine & Specialty Chemicals markets
- Results-Oriented: Focused on delivering successful outcomes for clients



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Est. 1964

